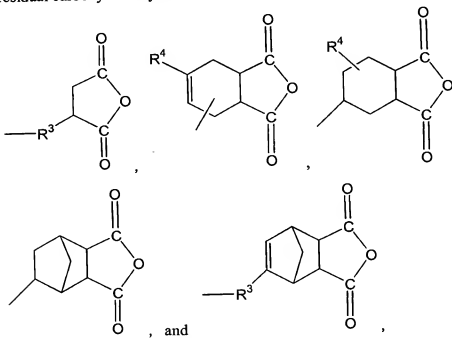


CLAIMS

1. An organopolysiloxane-modified polysaccharide prepared by esterification reacting (A) an organopolysiloxane having residual carboxylic anhydride groups and (B) a polysaccharide having hydroxyl groups, wherein the organopolysiloxane is bonded to the polysaccharide through half ester groups.
2. The organopolysiloxane-modified polysaccharide according to claim 1, wherein component (A) is an organopolysiloxane having the formula, $R^1_a R^2_b SiO_{(4-a-b)/2}$ where R^1 is a monovalent organic group containing a residual carboxylic anhydride,
- 10 R^2 is a hydrogen atom or monovalent hydrocarbon group with the proviso that at least one R^2 is a monovalent hydrocarbon when b is greater than 1, and the subscripts "a" and "b" are numbers satisfying the conditions $0 < a \leq 1$, and $0 < b \leq 3$, respectively, and $0 < a + b < 4$.
- 15 3. The organopolysiloxane-modified polysaccharide according to claim 1, wherein component (A) is an organopolysiloxane having the formula selected from the group;
- $$\begin{array}{c}
 \begin{array}{c} R^2 \\ | \\ R^2-Si-O-\left(\begin{array}{c} R^2 \\ | \\ Si-O \\ | \\ R^2 \end{array} \right)_n-Si-R^1 \\ | \\ R^2 \end{array} \\
 , \\
 \begin{array}{c} R^2 \\ | \\ R^1-Si-O-\left(\begin{array}{c} R^2 \\ | \\ Si-O \\ | \\ R^2 \end{array} \right)_n-Si-R^1 \\ | \\ R^2 \end{array} \\
 , \\
 \left(\begin{array}{c} R^2 \\ | \\ R^1-Si-O \\ | \\ R^2 \end{array} \right)_c-Si-\left(\begin{array}{c} R^2 \\ | \\ O-Si-R^2 \\ | \\ R^2 \end{array} \right)_{4-c}
 \end{array}$$
- 20 where R^1 is a monovalent organic group containing a residual carboxylic anhydride group,

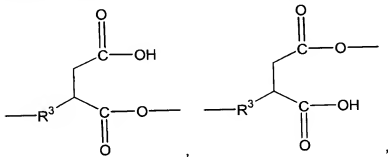
R^2 is a hydrogen atom or monovalent hydrocarbon group,
 with the proviso that at least one R^2 is a monovalent hydrocarbon,
 n is an integer greater than zero, and
 c is an integer from 1 to 4.

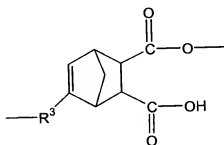
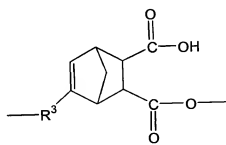
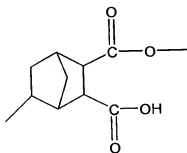
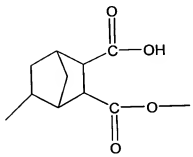
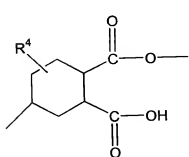
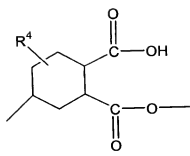
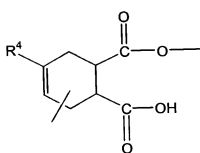
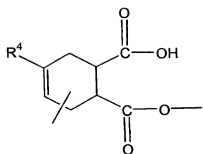
- 5 4. The organopolysiloxane-modified polysaccharide according to claim 2 or 3, wherein the residual carboxylic anhydride has a formula selected from the group:



where R^3 is a divalent hydrocarbon group, and R^4 is a hydrogen atom or alkyl group.

- 10 5. The organopolysiloxane-modified polysaccharide according to claim 1, wherein the half ester group has a formula selected from the group;

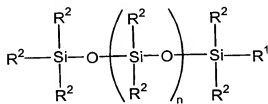


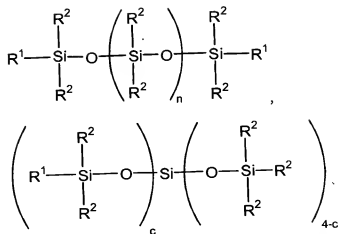


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where R^3 is a divalent hydrocarbon group, and R^4 is a hydrogen atom or alkyl group.

6. The organopolysiloxane-modified polysaccharide according to claim 1, wherein component (B) is a ligneous polysaccharide, polysaccharide obtained from fruit flesh and rhizome, plant adhesive substances, legume-derived polysaccharide, seaweed-derived polysaccharide, microorganism-produced polysaccharide, polysaccharide of animal origin, or a derivative of these polysaccharides.
7. A process for the preparation of organopolysiloxane-modified polysaccharide comprising esterification reacting;
- (A) an organopolysiloxane having residual carboxylic anhydride groups, and
- (B) a polysaccharide having hydroxyl groups,
- in the presence of
- (C) a non-protonic polar solvent.
8. The process for the preparation of organopolysiloxane-modified polysaccharide according to claim 7, wherein component (A) is an organopolysiloxane having the formula, $R^1_a R^2_b SiO_{(4-a-b)/2}$
- where R^1 is a monovalent organic group containing a residual carboxylic anhydride,
- R^2 is a hydrogen atom or monovalent hydrocarbon group
- with the proviso that at least one R^2 is a monovalent hydrocarbon when b is greater than 1,
- and the subscripts "a" and "b" are numbers satisfying the conditions $0 < a \leq 1$, and $0 < b \leq 3$, respectively, and $0 < a+b < 4$.
9. The process for the preparation of organopolysiloxane-modified polysaccharide according to claim 7, wherein component (A) is an organopolysiloxane having the formula selected from the group;





where R¹ is a monovalent organic group containing a residual carboxylic anhydride group,

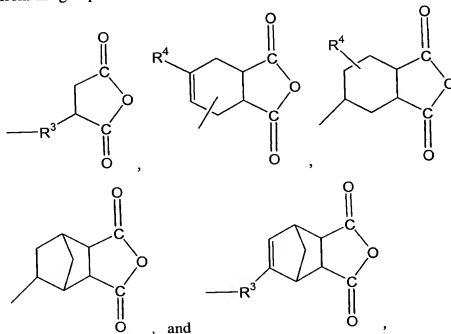
R² is a hydrogen atom or monovalent hydrocarbon group,

5 with the proviso that at least one R² is a monovalent hydrocarbon,

n is an integer greater than zero, and

c is an integer from 1 to 4.

10. The process for the preparation of organopolysiloxane-modified polysaccharide according to claim 8 or 9, wherein the residual carboxylic anhydride has a formula selected from the group:



where R³ is a divalent hydrocarbon group, and R⁴ is a hydrogen atom or alkyl group.

11. The process for the preparation of organopolysiloxane-modified polysaccharide according to claim 7, wherein component (B) is a ligneous polysaccharide, polysaccharide obtained from fruit flesh and rhizome, plant adhesive substances, legume-derived polysaccharide, seaweed-derived polysaccharide, microorganism-produced polysaccharide, polysaccharide of animal origin, or a derivative of these polysaccharides.
- 5
12. The process for the preparation of organopolysiloxane-modified polysaccharide according to claim 7, wherein component (C) is *N,N*-dimethylacetamide, *N,N*-dimethylformamide, dimethyl sulfoxide, or hexamethylphosphortriamide.